

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS

Alternate Form For Single Chamber Completely Shop Fabricated Vessels Only

As required by the Provisions of the ASME Code Section VIII - Division I and the National Board

1. Manufactured by RILEY BEAIRD, INC., SHREVEPORT, LOUISIANA

(Name and address of Manufacturer) SHIP C/O SOUTH CAROLINA ELAC. &

2. Manufactured for APPLIED ENGINEERING CO., ORANGEBURG, S.C. CAS CO, COLUMBIA, S.C.

(Name and address of Purchaser)

3. Type Horiz. Vessel No. 102725-01-28 (Mfrs. Serial) Nat'l Bd. No. 12517 Yr. Built 1973

4. SHELL: Mat'l SA-612-B T.S. 81,000# Nom. Thk. 13/16 in. Corr. Allow. 0 in. Diam. 10 ft. 10-1/4 in. Length 79 ft. 3-1/2 in.

(Kind and Spec. No.) (Flg. or F. B. & Spec. Min. T.S.)

5. SEAMS: Long Dbl. Butt HT No R.T. Complete Sectioned No Efficiency 100 %

If riveted or brazed describe seams fully under remarks.

Girth Dbl. Butt HT No R.T. Complete Sectioned No No. of Courses 11

* 6. HEADS: (a) Material SA-612-A T.S. 83,000# (b) Material T.S.

Table with columns: Location (Top, bottom, ends), Thickness, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex angle, Hemispherical Radius, Flat Diameter, Side to Pressure (Convex or Concave)

If removable, bolts used Other fastening

7. Constructed for max. allowable working press. 250 psi. at max. temp. 100 °F Min. temp. (when less than -20°) °F Hydrostatic Test Press. 375 psi.

8. SAFETY OR RELIEF VALVE OUTLETS: Number 3 Size 4-1/8" Location In Manway Cover

9. NOZZLES: (3) 4-1/8" Openings in Manway Cover

Table with columns: Purpose (Inlet, Outlet, Drain), Number, Diam. or Size, Type, Material, Thickness, Reinforcement Material, How Attached

10. INSPECTION Manholes, No. 1 Size 18" Location 300# Pad Type SA-105-71 & SA-515-70

OPENINGS Handholes, No. Threaded, No. Size Location

11. SUPPORTS: Skirt Lugs Legs Other (2) Saddles Attached Welded to shell

(Yes or No) (Number) (Number) (Describe) (Where & How)

12. REMARKS: 130-1/4" I.D. x 90' 0-1/2" O A. Length 59,775 W.G. Propane Storage Tank, per Riley Beard, Inc. Dwg. Order 102725-01

* Head seams spot X-rayed Joint Eff. 85%

(Brief description of purpose of the vessel, as Air Tank, After Cooler, Jacketed Cooker, etc. State contents.)

1 If Postweld Heat Treated 2 list other internal or external pressures with coincident temperature when applicable.

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Unfired Pressure Vessels, Section VIII, Division I, 1971 Edition

Date 8-31 1973 Signed RILEY BEAIRD, INC. By W. Thomas

(Manufacturer)

Certificate of Authorization Expires March 12, 1976

CERTIFICATE OF SHOP INSPECTION

VESSEL MADE BY RILEY BEAIRD, INC. at SHREVEPORT, LOUISIANA

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of and employed by COMMERCIAL UNION INSURANCE CO.

of have inspected the pressure vessel described in this manufacturer's data report on 8-31 1973 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code.

Date 9-18 1973 Inspectors Signature

Commissions N. B. COMM. 2660 Nat'l Board, State, Province and No.