

# FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS

Alternate Form For Single Chamber Completely Shop Fabricated Vessels Only  
As required by the Provisions of the ASME Code Section VIII — Division I and the National Board

*Lucius Rd Tamm*

1. Manufactured by RILEY BEARD, INC., SHREVEPORT, LOUISIANA  
(Name and address of Manufacturer)

2. Manufactured for APPLIED ENGINEERING CO., ORANGEBURG, S.C.  
(Name and address of Purchaser)

3. Type Horiz. Vessel No. (102725-01-27) (Mfrs. Serial) (State & Std. No.) Nat'l Bd. No. 12502 Yr. Built 1973

4. SHELL: Mat'l SA-612-B T.S. 81,000# (Kind and Spec. No.) (Fig. or F. B. & Spec. Min. T.S.)  
Thk. 13/16 in. Allow. 0 in. Diam. 10 ft. 10-1/4 in. Length 79 ft. 3-1/2 in.

5. SEAMS: Long Dbl. Butt HT No R.T. Complete Sectioned No Efficiency 100 %  
(Welded, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No)  
Girth Dbl. Butt HT No R.T. Complete Sectioned No No. of Courses 11

If riveted or brazed describe seams fully under remarks.

\* 6. HEADS: (a) Material SA-612-A T.S. 83,000# (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location (Top, bottom, ends)	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a) Ends	15/32"					65.1347"		Concave
(b)								

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or Attach Sketch)

7. Constructed for max. allowable working press. 250 psi. at max. temp. 100 °F. Min. temp. (when less than -20°) \_\_\_\_\_ °F. Hydrostatic Test Press. 375 psi.

8. SAFETY OR RELIEF VALVE OUTLETS: Number 3 Size 4-1/8" Location In Manway Cover

9. NOZZLES: (3) 4-1/8" Openings in Manway Cover

Purposd. (Inlet Outlet, Drain)	Number	Diam. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
(1) 1" 3000# Cplg.				F.S.			Welded
(1) 2-1/2" Float Gage Adapter				SA-515-70 & SA-106-B			Welded
(1) 1" x 1/4" 3000# Reducing Cplg.				SA-105-II			Welded
(1) 3/4" Sch. 80 Seamless Pipe (Thermowell)				SA-106-B			Welded
(2) 2" (2) 3" 300# Pad Type Drilled & Tapped				SA-515-70			Welded

10. INSPECTION Manholes, No. 1 Size 18" Location 300# Pad Type SA-105-71 & SA-515-70  
OPENINGS Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location Top of tank  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

11. SUPPORTS: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other (2) Saddles Attached Welded to shell  
(Yes or No) (Number) (Number) (Describe) (Where & How)

12. REMARKS: 130-1/4" I.D. x 90' 0-1/2" O A. Length 59,775 W.G. Propane Storage Tank, per Riley Beard, Inc. Dwg. Order 102725-01  
\* Head seams spot X-rayed Joint Eff. 85%

(Brief description of purpose of the vessel, as Air Tank, After Cooler, Jacketed Cooker, etc. State contents.)  
1 If Postweld Heat Treated 2 list other internal or external pressures with coincident temperature when applicable.

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Unfired Pressure Vessels, Section VIII, Division I, 1971 Edition

Date 1973 Signed RILEY BEARD, INC. By [Signature]  
(Manufacturer)

Certificate of Authorization Expires March 12, 1976

**CERTIFICATE OF SHOP INSPECTION**

VESSEL MADE BY RILEY BEARD, INC. at SHREVEPORT, LOUISIANA

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of \_\_\_\_\_ and employed by COMMERCIAL UNION INSURANCE CO. of \_\_\_\_\_ have inspected the pressure vessel described in this manufacturer's data report on 1973 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this manufacturer's data report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1973

\_\_\_\_\_  
Inspectors Signature

Commissions N. B. COMM.  
Nat'l Board, State, Province and No.