

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS
 Alternate Form For Single Chamber Completely Shop Fabricated Vessels Only
 As required by the Provisions of the ASME Code Section VIII - Division I and the National Board

1. Manufactured by RILEY BEAIRD, INC., SHREVEPORT, LOUISIANA
 (Name and address of Manufacturer) SHIP C/O DEERING-MILLIKEN CORP.
 2. Manufactured for APPLIED ENGINEERING CO. ORANGEBURG, S.C.
 (Name and address of Purchaser) LA GRANGE, GEORGIA

3. Type Horiz. Vessel No. 102974-01-22 (Mfrs. Serial) (State & Std. No.) Nat'l Bd. No. 23296 Yr. Built 1974

4. SHELL: Mat'l SA-612-BT.S 81,000# (Kind and Spec. No.) (Fig. or F. D. & Spec. Min. T.S.)
 Thk. 13/16 in. Allow. 0 in. Diam 10 ft. 10-1/4 in. Length 79 ft. 3-1/2 in.

5. SEAMS: Long Dbl. Butt HT No R.T. Complete Sectioned No Efficiency 100 %
 (Welded, Dbl., Single, Lap, Butt) (Yes or No) (Spot or Complete) (Yes or No)
 Girth Dbl. Butt HT No R.T. Complete Sectioned No No. of Courses 11

6. HEADS: (a) Material SA-612-A T.S. 33,000# (b) Material _____ T.S. _____

Location (Top, bottom, ends)	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a) Ends	15/32"					65.1347"		Concave
(b)								

If removable, bolts used _____ Other fastening _____
 (Material, Spec. No., T.S., Size, Number) (Describe or Attach Sketch)

7. Constructed for max. allowable working press. 250 psi. at max. temp. 100 °F Min. temp. (when less than -20°) _____ °F
 Hydrostatic Pneumatic or Combustion } Test Press. 375 psi.

8. SAFETY OR RELIEF VALVE OUTLETS: Number 4 Size 2" Location in manway cover

9. NOZZLES: (5) 2" openings drilled in manway cover

Purpose (Inlet Outlet, Drain)	Number	Diam. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
(1) 1" 3000# Cplg.				F.S.			Welded
(1) 2-1/2" Special Flg. for Float Gage Adapter				SA-515-70 & SA-106-B			Welded
(1) 1" x 1/4" 3000# Reducing Cplg.				SA-105-II			Welded
(1) 3/4" Sch. 80 Seamless Pipe (Thermowell)				SA-106-B			Welded
(1) 2" (2) 3" 3000# Pad Type Cplgs.				SA-515-70			Welded

10. INSPECTION Manholes, No. 1 Size 18" Location 300# Pad Type SA-105-71

OPENINGS Handholes, No. _____ Size _____ Location Top of tank

Threaded, No. _____ Size _____ Location _____

11. SUPPORTS: Skirt _____ Lugs _____ Legs _____ Other _____ Attached _____
 (Yes or No) (Number) (Number) (Describe) (Where & How)

12. REMARKS: 130-1/4" I.D. x 90' 0-1/2" O.A. Length 59,775 W.G. Propane Storage Tank,
per Riley Beard, Inc. Dwg. Order 102974-01
* Head seams spot X-rayed Joint Eff. 85%

If riveted or brazed describe seams fully under remarks.

(Brief description of purpose of the vessel, as Air Tank, After Cooler, Jacketed Cooler, etc. State contents.)
 1 If Postweld Heat Treated 2 List other internal or external pressures with coincident temperature when applicable.
 We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Unfired Pressure Vessels, Section VIII, Division I, 1971 Edition

Date 1-9 1974 Signed RILEY BEAIRD, INC. By [Signature]
 (Manufacturer)
 Certificate of Authorization Expires March 12, 1976

CERTIFICATE OF SHOP INSPECTION

VESSEL MADE BY RILEY BEAIRD, INC. at SHREVEPORT, LOUISIANA

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of _____ and employed by COMMERCIAL UNION INSURANCE CO. of _____ has inspected the pressure vessel described in this manufacturer's data report on 1-9 1974 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the applicable sections of the ASME Boiler and Pressure Vessel Code. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this manufacturer's data report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1-31 1974
[Signature]
 Inspector's Signature

Commissions N. B. COMM. 2660
 Nat'l Board, State, Province and No.