

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS
 (Alternate Form for Single Chamber, Completely Shop-Fabricated Vessels Only)
 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured by Chemi-Trol Chemical Co., 2098 W. State St., Fremont, Ohio 43420
 2. Manufactured for _____
 3. Location of Installation _____
 4. Type Horiz. Tank 245562 245562 (Year Built) 1978
(Horiz. or Vert. Tank) (Mfg.'s Serial No.) (CRN) (Drawing No.) (Net'l. Brd. No.)
 5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1977 and Addenda to 12-31-77 and Code Case Nos. _____
(Year) (Date)

Special Service per UG-120(d) _____
 Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: _____
(Name of part, item number, Mfg.'s name and identifying stamp)

6. Shell: Matl. SA-455 Norm. Thk. .365 in. Corr. Allow. .0 in. Diam. 3 ft. 10 in. Length 22 ft. 6 in.
(Spec. No., Grade)
 7. Seams: Long. Welded, Butt R.T. Spot Efficiency 85 % H.T. Temp. _____ F Time _____ hr.
(Welded, Dol., Sngl., Lap, Butt) (Spot or Full)
 Girth Welded, Butt R.T. Spot No. of Courses 3
(Welded, Dol., Sngl., Lap, Butt) (Spot, Partial, or Full)
 8. Heads: (a) Material SA-455 (b) Material SA-455
(Spec. No., Grade) (Spec. No., Grade)

Location (Top, Bottom, Ends)	Min Thk	Corr. Allow.	Crown Radius	Knuckle Radius	Ellipse Ratio	Conical Apex Angle	Hemisp. Radius	Flat Diam.	Side to Pressure (Convex or Concave)
End	.307	.0"			2:1				Concave
End	.307	.0"			2:1				Concave

If removable, bolts used (describe other fastenings) _____
(Material, Spec. No., Gr., Size, No.)

9. Constructed for max. allowable working pressure 250 psi at max. temp. 650 F, Min. temp. (when less than -20 F) _____ F. Hydrostatic, pneumatic, or combination test pressure 375 psi.
 10. Safety Valve Outlets: Number 2 Size 1-1/4" Location Top Shell

11. Nozzles and Inspection Openings:

Purpose (Inlet, Outlet, Drain)	No	Diam or Size	Type	Matl	Nom Thk	Reinforcement Matl	How Attached	Location
Float Gauge	1	3"	Forging	A-105	1/2"	Inherent	Welded	Top
Inlet	1	1-1/4"	Forging	A-105	3000#	Inherent	Welded	Top
Outlet	1	1-1/4"	Coupling	A-105	3000#	Inherent	Welded	Top
Outlet	3	3/4"	Forging	A-105	3000#	Inherent	Welded	Top
Drain	2	1-1/4"	Forging	A-105	3000#	Inherent	Welded	Bottom

12. Supports: Skirt No Lugs No Legs 4 Other _____ Attached Bottom-Welded
(Yes or No) (No) (No) (Describe) (Where and How)

13. Remarks CONSTRUCTED UNDER THE PROVISION OF UG-90=(c)=(2) Propane Storage Tank

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1
 Date SEP 5 1978 Chemi-Trol Chemical Co. by _____
Manufacturer Representative
 Certificate of Authorization No. 4301 _____ January 31, _____ 1981

CERTIFICATE OF SHOP INSPECTION

Vessel made by Chemi-Trol Chemical Co. at Fremont, Ohio
 The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Ohio and employed by Commercial Union have inspected the pressure vessel described on the Manufacturers' Data Report on _____ 19 _____ and state that to the best of my knowledge and belief the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied concerning the pressure vessel described on the Manufacturers' Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any subsequent injury or property damage of a kind or nature which was not reasonably foreseeable at the time of construction.
 Signed [Signature] Date SEP 5 1978 Inspectors 12-5777 2A-10-1421