

FORM U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS

Alternate Form For Single Chamber Completely Shop Fabricated Vessels Only

As required by the Provisions of the ASME Code Section VIII - Division I and the National Board

1. Manufactured by RILEY BEARD, INC., SHREVEPORT, LOUISIANA
2. Manufactured for THE ORTLOFF CORPORATION, MIDLAND, TEXAS
3. Type Horiz. Vessel No. 117738-01-3
4. SHIELD MATH SA515-70 TS 70,000#
5. SEAM Long Dbl. Butt HT No
6. HEADS Material SA-515-70 TS 70,000#
7. Constructed for max allowable working press 275
8. SAFETY OR RELIEF VALVE OUTLETS Number 1
9. NOZZLES: (1) 1" 6000# Special Cplg. SA-105
10. INSPECTION Manholes, No 1
11. SUPPORTS: Skirt (2) Saddles Attached Welded to tank shell

If riveted or brazed describe seams fully under remarks

12. REMARKS: 141-1/2" I.D. x 99' 6" O.A. Length 77,778 W.G. Monomer Storage Tank, per Riley Beard, Inc. Dwg. Order No. 117738-01
* Head seams spot X-rayed Joint Eff. 85%

Date 8/26 1975 Signed RILEY BEARD, INC. By [Signature]
Certificate of Authorization Expires March 12 1976

CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the
have inspected the pressure vessel described in this manufacturer's data report
and state that to the best of my knowledge and belief the vessel complies with the
ASME Code and the National Board Code for Unfired Vessels and I hereby certify that
the vessel complies with the requirements of the ASME Code and the National Board Code for Unfired Vessels.