

# FORM U-1A MANUFACTURERS' DATA REPORT FOR UNFIRED PRESSURE VESSELS

Alternate Form for Single Chamber Completely Shop-Fabricated Vessels Only

1. Manufactured by American Car and Foundry Division, Milton, Pennsylvania

2. Manufactured for Orange and Rockland Utilities, Inc., 50 Commerce St., Spring Valley, N.Y.

3. Type Horiz. Vessel No. (34-0676-2) (Name and address of Purchaser) (State & State No.) Nat'l. Ed. No. 20665 Yr. Built 1960

4. SHELL: Mat'l. SA-212 Gr. B (Kind and Spec. No.) 70000 (F.B. or P.B. & Spec. Min. T.S.) (Yes or No) Nom. 10 In. Allow. 10-1/8 In. Corr. 47 In. Lgth. 13/16 Ft. In.

5. SEAMS: Long F.W. D.B. SR Yes Yes X.R. Compl. Sectioned No No Efficiency 100 %  
 (Welded, Dbl., Single, Lap, Burt) (Yes or No) (Spot or Complete) (Yes or No)  
 Grth F.W. D.B. SR Yes Yes X.R. Compl. Sectioned No No No. of Courses 4

6. HEADS: (a) Material SA-212 Gr. B T.S. 70000 (b) Material SA-212 Gr. B T.S. 70000

Location (Top, bottom, ends)	Thickness	Crown Radius	Kauchle Radius	Elliptical Ratio	Conical Apex angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a) End	15/32"					65-1/16		Concave
(b) End	15/32"					65-1/16		Concave

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_ (Describe or Attach Sketch)

7. Constructed for {Int.} pressure of 250 psi Max Temp 650 °F Subzero \_\_\_\_\_ °F Hydrostatic Test 400 psi

8. SAFETY OR RELIEF VALVE OUTLETS: Number 2 Size 4-1/16 Location Manway Cover

9. NOZZLES:

Purpose (Inlet Outlet, Drain)	Number	Diam or Size	Type	Material	Thickness	Reinforcement Material	How Attached

10. INSPECTION Manholes, No. 1 Size 18 Location Top of Tank

OPENINGS Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

11. SUPPORTS: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ (Number) \_\_\_\_\_ Legs \_\_\_\_\_ (Number) \_\_\_\_\_ Other Saddles Attached Welded to tank (Describe) (Where & How)

12. REMARKS: Vessel fabricated under 1959 Code, W-XR-SR for non-corrosive service (propane)

Manway Cover: SA-212 Gr. B, 25" dia. x 2-1/4" thick, 22-3/4" dia. bolt circle with additional openings 3 - 2"

Additional openings in tank: 1 - 3/4", 1 - 1", 1 - 3"

(Brief description of purpose of the vessel, as Air Tank, Water Tank, L.P.G., Etc.—State Contents.)

We certify that the statements made in this report are correct and that all details of material, construction, and workmanship of this vessel conform to the ASME Code for Unfired Pressure Vessels.

Date JUL 11 1960 19\_\_\_\_ Signed ACF Industries, Incorporated By A. E. Snyder (Manufacturer)  
 Certificate of Authorization Expires No. 677 expires Dec. 31, 1961

### CERTIFICATE OF SHOP INSPECTION

Inspection Agency's Serial No. HSB 20665

VESSEL MADE BY ACF Industries, Incorporated at Milton, Pennsylvania

I, the undersigned, holding a Certificate of Competency as an Inspector of Boilers and Unfired Pressure Vessels in THE STATE OF PENNSYLVANIA and employed by HARTFORD STEAM BOILER INSPECTION AND INSURANCE COMPANY, HARTFORD, CONN., inspected internally and externally, the vessel described in this report on JUL 11 1960, 19\_\_\_\_, and certify that the statements made in this report are correct corresponding with mill test reports of materials furnished by the builders, and measurements made of the vessel and that this vessel is constructed in accordance with the ASME Code for Unfired Pressure Vessels.

Date JUL 11 1960, 19\_\_\_\_

Commissions N.B. 1888  
 State or Nat'l Ed. & Number

Inspector's Signature [Signature]