CORRECTED COPY

(A) 3132951

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only)

As Required by the Provisions of the ASME Code Rules, Section VIII, Division

1,	Manufactured	and cert	ified byD	ACRO IN	DUSTRI	ES LTD. 93	25-51. Ave	nue, EDMC	NTON, Alb	erta. T61	2 4W8				
2.	Manufactured	for_PE	ACE PIP	E LINE	LTD.,	707-8 Aven	ue, S.W.,		Alberta.	T2P 2M7					
3.	Location of in	stailatio	n	Fox C	reek,	Alberta.	(Name and add								
4.	Туре Но	rizon	tal	96-824	-1B	M-9234.	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,	Rev.1		1995 (Year built)				
5.										SME BOILER	AND PRESSURE				
						ship conform to A				1992 Year	<u> </u>				
	to		1994 Addenda (Date)				Code Case Nos.	Special Service per UG-120(d)							
6.	Shell: S	A-516	-70 (Spec. No., Grade)		.875(22.2) .06(1.5) 13 *-1** (4000) S/S 100 *-0** (304										
7.	Seams: D	bl.Bu	•	Full		100%			L.Butt	Full	1.0				
_		Long. (Weld Sngl., Lap		R.T. (Spot or)	Full)	Eff. (%) H.T. T	•	CA ET	Brith (Wolded, Dbl., Snel., Lap, Butt) L6—70N	R.T. (Spot, or Ful					
8.	Heads: (a) Mi	sti,	<u> </u>		No., Graus)		(b) Mat	. <u>DR 31</u>		ec. No., Grade)					
	Location (Top, Bottom, Ends)	2		Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)				
(a)		.005(06(1.5)			2:1				Concave				
(6)	Right	<u>. 995(</u>	<u> 25.27) -</u>	06(1.5)			2:1			 , 45	Concave				
ı	f removable, be	olts used	(describe ot	her fastening)\$)			(Meti., Spec. No.,	Gr., Size, No.)						
	(Mett., Spec. No., Gr., Size, No.) MAWP (1219 kPag) 177 psi at max, temp, (35°C) 95														
٠.	Min. design me			C) 84 of	. 1	~ ~	iro., pneu., or co		(10/01		285 psi.				
10.	-	•			(1219	kPag)					anil ska				
Purpose No. Diam. Type Mati. Thk. Mati. Attached Location															
			0.020	-		<u></u>	1								
	SEE ATT	ACHED	U-4 FO	RM						At a company	raze B.c				
			ļ ·	<u> </u>		· · · · · · · · · · · · · · · · · · ·			•	<u> </u>					
L		\	<u> </u>	<u> </u>			L Sadd	100		Shell-W	-1 <i>d</i> -2				
11.	Supports: Ski		or no)	(No.)	Legs	Other.	(Descri	~	ttached	(Where as					
12.	Remarks: Mad	ufactura	re Parrial D	ete Benorts i	oronaely is	dentified and eign	ed by Commiss	ional Inepacto	re have heen fur	nished for the	following items of				
	the report:	wo Pi	ece Wel	ded Hea	a, 110	793–476, E	dmonton l	xchanger	& Refine	ry Servic	following items of es Ltd.				
	COT CEO	DACE	TANK (4	00x3)	TAG:	TK-6 , V	-	_	(400 M ³),	I.T. EX	FESTOW.				
			G. UCS-			UILT TO RE		4120 FL.3	(400 M2);	T. T. DU					
			TO VCLU												
					CE	RTIFICATE OF	SHOP COMPLI	ANCE			rometikaetc.eetemi				
١,	We certify that	the state	ements mad	e in this rep	ort are co	errect and that all	details of desi	gn, material, co		workmaniship	of this versel con-				
1	form to the 1965	ME Code	for Pressure			Division 1. "U"		uthorization N	24379	expires Mar	ch 7 , 19 98.				
_'	Date // C	12/9				NDUSTRIES (Manufacturer)		Signed	dre X	(Representative)					
	Vessel construc	ted by	DA	CRO IND	USTRIÊ	ERTIFICATE OF	SHOP INSPEC	TION	EDMONTO)N					
	l, the undersig	-	ding a valid			y the National Bo	ard of Boiler a	nd Pressure Ve	essel Inspectors	and/or the Sta	te or Province of				
:					i employe	., by			y Associa		nat, to the best of				
ł		•				rer's Data Report cted this pressure			•	u vinate piete in the contract	rranski version i in				
ı	-					kes any warranty					energy (1966) (1966) - New August (1966)				
	fecturer's Data	Report.	Furthermor	o, naither th	e Inspecto	or nor his employ	ver shall be lieb	te in any manr	ner for any pers	onal injury or	property demage				
ı	or a loss of any		_			tion			Alben	左右,					
	Date	-14	2.3 Signe	d Call	(Au	in used inspector)	¢	ommissions	Net'l Board (in	cl. endorsements), State	, Prov. and No.				

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

B) 313295

1. Manufactured and certified	by	DACE	O INDUSTRIES LTD)., 9325-51 At		DMONTON, ALI	perta. To	E 498
2. Manufactured for	PEAC	E PIPE	LINE LTD., 707-8	3 Avenue, S.W.	, Calga	ry, Alberta	T2P 2M7	
		For C	Smoot Alborts	(Name and address of Pur	chasa:i		4	
3. Location of installation		rox (Creek, Alberta.					
4. Type: Horizon	ntal		C3+ STORAGE TA	NEW (400M3)	(ess)		-824-1B	
(Horiz., vert	t., or sphere	1		, heat exh., etc.)		(Mtg's	, seriel No.1	ine .
M-9234.	. 2		A1-96-819-1-)95 Hr Bulti
(CRN)			(Drawing	Na.2		(Nat'i, Bd. Na.l		
Data Report Item Number				Remar	ks			
	No.	Size	Туре	Mat'1.	Nom.	Reinf'mt	How	Location
					Thk.	Mat'l.	Attach	\$ 150 pt 190 pt
								la bula teril
Sample Conn	1	3/4"	6000# CPLG.	SA-105		None	Welded	Head
Press Conn	1	3/4"	6000# CPLG.	SA-105		None	Welded	Head
Thermowell	1	1"	6000# CPLG.	SA-105		None	Welded	Head
Siphon Drain	1	111	6000# CPLG.	SA-105		None	Welded	Head
Bridle Conn	1	2"	150# RFWN	SA-106-B	.436	None	<u>Welded</u>	Shell
Bridle Conn	1	2"	150# RFWN	SA-106-B	.436	None		Shell -
Relief Valve	1	811	150# RFWN	SA-106-B	.500	SA-516-70	Welded	Sheil
Blowdown	1	2"	150# RFWN	SA-106-B	.500	None	Welded	Shell
Outlet Conn	1	10"	150# RFWN	SA-106-B	.500	SA-516-70	Welded	Shell
Fill Conn	1	8"	150# RFWN	SA-106-B	.500	SA~516-70	Welded	Shell
Manway	1	24"	150# RFWN	SA-516-70	500	SA-516-70	Welded_	Shell
Manway	1	24"	150# RFWN	SA-516-70	.500	SA-516-70	Welded	Shell
Vent	1	2"	150# RFWN	SA-106-B	.500	None	Welded	Shell
Manway	1	24"	150# RFWN	SA-516-70	.500	SA-516-70		Shell
Blind Flange	3	24"	150# ANSI RF	SA-105		None	Bolted	Flange
Studs & Nuts	60	12" 0	x 6 3/4" 1g.	SA-193-B7		c/w 2 hex	Bolted	Flange
				SA-194-2H		nuts each		For all the second proper
Condensate Retu	rn <u>1</u>	2"	6000# CPLG.	SA-1.05		None	Welded	Shell
					<u> </u>			
Carificate of Authorization	Tuna	"U"	No143	79	Expires _	March	7	98
Certificate of Authorization:	Туре		DACRO INDUSTR	TEC ITO		11-	~~ ·	
Date [100.21/75	Name		DACKO INDUSTR	2/	Signe	ed de	(Representative)	
Date 2/13 Date 2/15	-		m2 1		_	<i></i>	1/2 44	-431
D-10 7/00 - 1/9	25_	N	ame Control	brized inspector)	Com	mission (Nat'l Board	incl. endorsement, Sta	te, Province and No.1
(12/91) / Thi	is form (E00118) ma	y be obtained from the ASME	Order Dept., 22 Law Dr	ıve , Box 230 0), Fairtield, NJ 07007	2300	REPRINT 9/9

FORM 13-2 MANUFACTURER'S PARTIAL DATA REPORT

A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 (A) 3) 32 95 1

												·			\/n) _ '		
1: M	anufactured	and	certifie	d by:					_		RVICES	LID.	5545-897	H Street, E	dmont	on, Al	B T6E 5M	<u>m</u>
2. M	anufactured	for:	DAC	20 1	Nar NAUST	ne and	addre:	ss of Ma	932	ren) 2 <u>5 - 5</u>	LAY	E.	EDI	MONTO	<u>. N.</u>	AB	. T6	E 4W
3. La	cation of in	stalla	tion:	t		(Name	and a	ddress o	f Purcha	aser)								
	pe: Two	_				(Nar		d addres	s)	1079	12 -:	2/4	[_	·	egge.	A 1/A	3	
4. 1)	(Descrip			oart (sh	ell, two-pied		i, tube			1079 (Mi	g 's seria	I No.)		Aug		N/A	3N) 	
	N/A (I latl.Bd.N				g No.)				ving pre	pared by)				AUG	(Year	Built)))	
5. AS	SME Code,	Secti	on VIII,	Div.				nber 1 la (date)			ode Ca	N/A			necial S	N/	A per UG-1	120/40
	6-11 incl. to b		-		ile wall ves	sels, ja	ackets	of jacke	eted ve:	ssels, shel	l of hea	at exch	angers,	or chambe	er of mu			
	nell (a) No.	Of CC	ourse(s						T		& m.:	<u> </u>	T		y			
No.	Urse(s) Diameter, in.	Ť.,	ngth,ft ∈		aterial pec/Grade or Ty	me l	Thickn Nom.	Corr.	Long.	Long. Joint (Cat. A) Type Full Spot.h		Eff	Circum.	Joint (Cat. A,B & C) Full, Spot, None Eff			Heat Trea	tment Time
110.	Odinotal, at		- 1901,11 GIA1				.,,,,,,		.,,,,,	V dii, GPSI,			1.7					
															is and			9/55 A 19/5 9/55 A 19/5
								<u> </u>		(0)		<u></u>			20 - 20 - 2 20 - 20 - 2 20 - 20 - 20 - 2			er Nemassa er Nemassa
7. He	eads: (a) N	o. of e	course	(s) 🚊	内与化 (Mat'l Spec.	- 7-C No G	irade o	r Type) i	/ AJ H.TTin	// } ne & Temp.				-70 P				
	Location	Thickn	iess	Radius		Elliptic		Conical		emispherical	Flat			ssure	1414099999 1			
	(Top, Bottom,Ends)	Min.	Min. Corr. C		rown Knuckle			Apex Angle	R	edius	Diame		Convex	Conceve	Туре	Full,	Spot, None	£ff.
(0)	-3	1.045				<u> 361</u>	_		_ -								<u> Full</u>	
(b)	-4	.995	ļ,	<u> </u>		<u>6E 1</u>	:11				<u> </u>			YOUCAVE	DEM	1 +	ull	1.0
if t	I/A) Type of par, give din	nensio			psi at						ket C	losure		(Describe a	bolted,	des	cribe or	sketch.
10. lr	npact test	•	rnal) (extern	al) 				ernal)	(external)		_						· · ·
Items	N/A) Hydro., 12 and 13 to i ubesheet: _	be con		for tub	e sections.	N/A			_ Pr	component(oof test Nom. this	······································		ed) orr. Allow	ı,in.	Attachn	nent (v	welded or	bolted)
	FI	oating	(Matl Sp	ec.No.	D	ia.,in.		N	lom, thk	in.	C	orr. All	ow.,in.		Att	achme	ent	
13. T	ubes:	off C		Cend	oe Tura) n :-			on this in	05.00:		R.F.	umber		Tree	/Ctrai-Lt	or I th
items 14. S	14-18 incl. to	be co	pec.No., <i>mpleted</i> of cours	for in			D.D., in ackete		is or ch	m. thk., in e nannels of o) Overal	heat ex	chang	ersN		6) 11 2	, ype	(Straight	
	ourse(s)	110.	J. COUIT	<u> </u>	aterial	Ï	Thickness		T	loint (Cat. A)			T	Joint (Cat. AB	& C)		Heat Treat	ment 1
No.	Diameter, in.	Le	ngth,ft ∈		sec/Grade or Ty	pe	Nom.	Сот.	Тура	Full,Spot,N	lone	Eff	Туре	Full,Spot,No		Eff	Temp	Time
<u> </u>								-	<u> </u>	 			m	201	und	00	I I	
	+	-		+	•	- +		 -		-			1111	'AUG 1	7 19	795		
L									1/2	<u>.l.,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, </u>		L	'111t ,		11		训	in a line a line a
P	O# 83	40	⊲ TA	G#	824-	/	ST	K # ノ	119				uu		 			

46 U.	20des (=)							U-2 (Back)				A) a	1329	-1	* 5.55.	
13.43	eads: (a)	(M	at'l Spec	. No., Gra	de or Type) H.T Time	& Temp	_ (b)	(Mati Sp	ec. No., Grad	le or Type)	H.T T	na.	Landa Vert		
	Location (Top, Bottom,	Thickne	Thickness			Elliptical	Conical		Flat	Side to Pre	issur e	Category A				
		Min	Согт	Crown	Knuckle	Ratio	Apex Angle	Hemispherical Radius	Dometer	Convex	Concave	Туре	e Full,Spot,None		Eff	
(a)	Ends)		., , ,				 	 						<u>la 100</u>	2,000	
(b)					 							e sampli				
_								•	-							
f rem	ovable, b	olts us	ed (de:	scribe of	ther faste	ening)	(Mat'l Spe	c No., Grade,	Size No.)	 		<u> </u>		<u>15 - 5</u> 18		
16. M	AWP	(aal)	- davida	ps	i at max.	temp.	tornal)	(external)	F. Min. d	esign meta	al temp	- 1997	_∘Fat_		psi	
	(in	ternaij	(exte	maij		(m)	ternarj	(external)								
17. lm	pact test				<u> </u>											
ıs Hı	rdra nne	en or	comb t	est nres	c			and the comp Proof test _								
19. No	zzles, in	spection	on, and	safety v	alve ope	nings: N/	A					de la companya de la				
Purnos	ie (inlet, Outlet		Diam	eter or	Flange	Materia	t	Nozzle Thic	ness (Reinforcement	Hov	v Atlached		Location		
Drain,		No.			Туре	Nozzle	Flange	1		Malerial			antamananan P	(Insp. Op	en.)	
			1	•								1446	6.552±6 8	f		
												A.			diani	
												est Ba				
]									
										<u>-</u>		2	Especial S	1 - 31 -32		
		_			<u> </u>		ļ									
					 					······································						
					ļ							<u> </u>				
				,	ļ <u>.</u>		- 						istrativensi (i sever d	g SV		
	· · 			 	<u> </u>		<u>. I ,</u>	_11				- 10 E				
20. Sı	pports:	Skirt		և	ıgs	Legs		_ Others			Attache	d				
			(Yes or	No)	(No	.)	(No.)		(Des	scribe)			(Where	and ho	w)	
21. Re	emarks:	Fu.	Engine	ering, o	Lawing AAA	or design '비ソ 스타	l CA	onton Exc JG SEA	nanger 11 k	EI 15.		J. Pri				
		No			7.									\$ 0000E	Act (Sept.)	
		H	Dec		OTHE		1/2/1		:1 - 4 \$			24654		. - -	.m.(0000)	
		<u>CZ</u>	1 16	<u>(40)</u>	1/2"	× 157	7-2"	I.D.	HEAL	٣			- 42 million (1996)			
														§		
						CERTIFICA	TE OE SU	OP/FIELD CC	MD! IANC	E		- (S)				
Wed	ertify that	the stat	tements	made in t	this report	are correct	and that	all details of	naterial, c		and works	nanship	of this p	ressur	•	
	el part cor rtificate of						Section \ Expires	/III, Division 1 Nov. <u>1</u>		19/96	1					
	س. ۸	<i> </i>	_			nger & Refin	• -		igned	V Sut 1	111					
Date	105 13/		iame	Eamond	(Manufac	turer)	ely Selvic	Jes Liu c	igned	(Répr	entative)					
[AL -		nad La	ldina a -	alid na-	micelon I			OP/FIELD IN			el Inspecto	rs andle	or the Sta	te or		
Prov	ince of A	LBERTA	A	ar	rd employ	ed by ALB	ERTA BO	ILERS SAFET	Y ASSOCI	ATION of	ALBERTA	<u></u>	ave inspe	ected ti	10	
pres belie	sure vesso f. the Man	el part d ufacture	lescribe er has c	d in this N onstructe	Manufactu d this pre:	rer's Data R ssure vesse	eport on I part in a	ccordance wi	,19 Y.) lh ASME C	and state th Code, Section	at, to the b n VIII, Divis	est of n sion 1.	nay know By signin	leage : ig this	ana	
certi	ficate neiti	her the l	inspecto	or nor his	employer	makes any	warranty.	expressed or his employ	implied, o	concerning t	he pressur	e vesse	l part des	cribed	i in	
prop	manuractu erty dama	ge or a	ica Repo loss of a	any kinda	ermore, no arising fro	w or chuue	cted with	this inspectio	vi aliali DE N.	, navie (II di)	y mainter t	J; e:17	, e. ovilal	jury '		
Date	ALE	15 9	٠ :	Signed [\leq	SP/ITY	mil 1	Plan	Co	ommission s	AL	BERTA	#64			
	-v-J		· · · · · ·			(Authorized Ins	pector)		Γ		Board incl. end	orsement,	State, Provin	ce and N	o) :	

AUG 1 7 1995

FORM U-2 MANUFACTURER'S PARTIAL DATA REPORT A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 (4) 3132951

1. 1	nanufacture o	and certified							RVICES	LTD.	5545-89	TH Street.	Edmor	nton, A	B T6E 5	M9
2. N	fanufactured	for DAC	שומאו ב	(Name an STR11	d addre	ss of M	anufactu <i>C</i>	rer) 1325 -	51	AVE	E	MON TO	. L	AB_	The	4419
		stallation:					of Purch									
				II.A.N	ame an	d addre:	ss)		0.2	<u> </u>	/,	·				
4. 1	ype: TWD (Descrip	PIECE W	art (shell, two-	piece hea	d, tube	bundle)	. —	L 123 /	ly's seria	al No.)	6			N//		
	INIM		N/A Drawing No.)			(Dra	/A wing pre	pared by)				AUG		799 ar Buit		
5. A	•	Section VIII,	Div. 11	992	Decer	nber 1	994	.		N/A			<u>, x.</u>	N	/A	
		e completed fo	or single wall	vessels,	jackets	of jack	eted ve		il of hea	at exch	angers,	or chambe	pecial e r of m	Service nulti-cl	e per UG namber v	120(d) essels.
6. S	hell (a) No.	of course(s)	:			_ (b) C	Overall	length, fi	t & in.:		·					
	Dur30(\$)		Material		Thickn	ess .		loint (Cal. A)		1	Circum	Joint (Cat. A.E	3 & C)		Heat Treatment	
No.	Diameter, in.	Length,ft ∈	Spec/Grade	or Type	Nom.	Согт.	Туре	Full Spot	None	Eff	Туре	Full, Spot, No	one one	Eff	Temp	Time
				- 		1	 									
														Marini yan		
7. H	eads: (a) No	o. of course(s							(b)	<u>51</u>	151	6-70	47	Basiliana Tanahan	- l	J/A)
_		1	(Mat'i Sp		T'	r Type)	H.TTim	e & Temp	1	(Mat'i	Spec. N	lo., Grade d	or Type	:) H.T	Time & T	emp.
	Location (Top, Botlom,Ends)	Thickness	Radius	Ratio				Hemispherical Radius		ler	Side to Pre		Categ	er (1997)		
(e)	-5	Min. Corr.	Crown Knud	5E ?	7:1						Conver	CONSINO	Type 100		Spot, Hone	
(6)	-6	1.005		36					1			CONCAR			TILL	
		s used (desc					····				Grade, Su					
		jacket						Jac	скет Сі	osure		(Describe a			id, bar et	 c.)
lf t	oar, give dim	ensions						·				if t	oolted	, des	cribe or	sketch.
•	I/A) MAWP _		psi xtemal)	at max.	temp.		ernal)	(external)		/lin. de	sign m	netal temp). <u> </u>		oF at _	psi.
	, –				ale yes	or no a		omponent(s) impa	ct teste	d)		-			
items		pneu., or col	•				Pro	oof test								
		Stationary (Mat	l.Spec.No.)	Dia., in	. (subje	ct to pre	ess.)	Nom. thk	.,in.	Coi	r. Allow.	,in.	Attachr	nent (v	velded or	bolted)
	Flo	ating (Matl Spe	c.No.)	Dia.,in.		N	lom, thk.	in.	C	orr. Alic	w.,in.		Att	lachme	ent	
13. T	ubes:												<u> </u>			
Items		iti. Spec.No., G be completed f	• •		D.D., in acketed			n. thk., in o				mber A_	(§	Туре	(Straight	or U)
14. S		No. of course						Overal				`	200			
Co	urse(s)		Material		Thickne	55	Long Jo	int (Cat. A)			Circum.	Joint (Cat. A.8.	L C)		Heat Treat	mert
No.	Diameter, in.	Length,fl ∈	Spec/Grade o	Туре	Nom	Corr.	Туре	Full,Spot,N	one	Eff	Туре	Full, Spot, Non		Eff	Temp	Time
		 									m ⁴	<u> </u>	ומת	ΩG	कि॑ऻ	
			1									'AUG 1	7 9	95	#	Mark Seed (1955) Fill Mark Seed (1957) Fill Mark Seed (1957)
					_								n 2000		HII	

PO# 804/00 TAG# 824-1 STK# 2/4

15. H	leads: (a)	}						U-2 (Back) (b)				(P	9 31	329	51	
		(N	lat'i Spec	. No., Gra	ide or Type) H.T Time	& Temp	_ (0)	(Matl Spec	. No., Grad	ie or Type)	H.T T	ime & Te	ر د رس	
1	Location (Top,	Thickne)\$4	Radius		Elliptical	Conical	War fact a size		Flat	Side to Pre)SSUP#	Calego	уА		
	Bottom, Ends)	Min	Согг	Crown	Knuckie	Ratio	Apex Angle	Hemispherica Radius	1	Diameter	Convex	Concave	Туре	Fufi,Spot,	None	En
(e)							<u> </u>		7							
டமட	لــــــا		<u>L</u>	<u> </u>										1777	å ,250%)	
If rem	ovable b	olts us	ehl he	scribe o	ther facto	ening)							į		8886	11.4.7 (4.15)
	.0140.0, 0	0.00 00	ica (ac	301106 0	ance laste	g) ((Mat'l Spe	c No., Grade,	Size	. No.)			25 g 25 24 g			
16 M	ΔΙΛ/Ρ			De	i at may	tomn				N. A. Landard				_		
10. 111	(in	lerna!)	(exte	mal)	настпах.	(in	ternal)	(external)	۷F.	win. des	agn meta	ы тетпр	<u> </u>	orat_	<u>s de</u> S d	ps
	pact test						yes or no	and the com	pone	ent(s) imp	act tested)	<u> </u>	<u> </u>			
18. H	ydro., pne	u., or	comb to	est pres	s	•	(and the com Proof test _						<u> </u>		
13. 14	J22165, III	specia	on, and	Salety V	aive ope	nings: N//	4	<u> </u>			 		35-55		. (8)	
Purpose (inlet, Outlet, Drain, etc.)		No.		eler or	Flange Type	Material	Τ	Nozzle Thicknes		Reir Mate	forcement erial	How	Attached		Location (Insp. Op	
					 	Nozzla	Flange	Nom.	Corr.	_		Nozzie	FI	enge .	(
	····			·	 	-	 								å (ga	
		 	1		1		 			-			146 600		å jä	
					<u> </u>	1		1								
													26 T		9 34	
													19 M			
				-,-,	<u> </u>											
							<u> </u>	 								
					i	<u>.l</u>	<u> </u>	<u></u>					ered Dale		\$ 5.7950 *	
20. Su	pports: S	kirt _	· · · · · · · · · · · · · · · · · · ·	Lu	gs	Legs		Others .				Attached				
	marks: _		(Yes or I	No)	(No.)	(No.)	onton Exc		(Descrit				(Where a	ind hov	V)
		Fu	1 8	ADIO	CAPH			SEAM		VELD						
		No	PN	LH	<u> </u>								i e		a Abay	
		(2)	TWI	0 11		<u> 157 42</u>	" T. N	. HEA	<u>~</u>				gestal)		\$ 150 6 LAGA	
										<u> </u>						
							·			<u></u> .					\$ - A E	
14/						ERTIFICAT	E OF SHO	P/FIELD CO	MPL	IANCE		. •				
Ve55(H part cont	om to	the ASM	E Code f	or Pressui	are correct a e Vessels, S	and that a Section VI	ll details of n	nate.	rial, cons	truction, a	ind workm	anship (of this pr	essure	
U Ce	tificate of /	<u>uthori</u>	zation N	o. <u>245</u>	97		xpires			, 19	96	<i>f</i>	475 -			
Date	Hvg 15/9	25_ Na	ame	<u>Edmonto</u>	n Exchanc	er & Refine	ry Service	s Ltd. S	igne	d <i>K</i>	dut 1	of _				_
						<u> </u>	E UE SHO	OP/FIELD INS	DE/	CTION	(Repres	eptativo)			7. 1 5	
I, the	undersigne	ed, hold	ding a va	lid comm	ission Iss	ued by the f	Vational B	loard of Boile	er ar	nd Pressu	re Vessel	Inspectors	and/or	the State	or .	
press	uro vessel	part de	scribed	IN this Ma	anutacture	ers Data Rec	ort on	ERS SAFET	101	\ and	ctate that	to the he	et at ma	u baaula	.d	e d
ceru	icate neithe	r tne ir	ispector	nor his e	mplover n	iakes anv w	arrantv. e	cordance wit	h AS Impl	ME Code	Section	VIII, Divisio	on 1. By	signing	this	
นมร ห	nanuracture	ers Dat	а кероп	. Further	more, neil	ther the insc	ector nor	his employed is inspection	er sh	all be liat	ole in any	manner fo	any pe	rsonal in	jury or	
	A	art					/Y		۱.					. .		
Date	-1131	' 	51	gned	<u></u>	Authorized Inspe	clor)	beller		_ Comm	ission s (Nati Bo	ALBI ard incl. endors	RTA	S - Ile, Provin-u	and No 1	